

Handling Guidelines

Door Installation

1. Refer to the TRACO TR-8300 Assembly and Installation Instructions in each frame package.
 - Door frames are supplied “KD” (*knocked down*) for field assembly and field sealing
 - Operating (“X”) and fixed (“O”) panels, and optional screens are factory-glazed.
 - Door locking hardware is supplied in a kit to be field assembly onto door panels and frame.
 - Doors shall be installed square, plumb, and level without binding.
 - Insulation should be inserted between the door frame and the opening.
 - Refer to the approved shop drawings for blocking, anchor, and sealant details.
 - Refer to the sealant manufacturer’s guidelines for sealant selection and application.
 - Adjust hardware, if required, after operating panels are in frame and wheels are adjusted.
 - Verify that the weep hole covers are working properly and not covered with sealant.

Operation/Reglazing

- **To Unlock Panel:** Unlatch the jamb plunger to unlock the panel and while holding handle, slide the panel to the open position desired. To close panel, slide to closed position and re-engage plunger.
- **To Remove Panel:** Open operating panel, withdraw wheels into panel sill rail, raise panel into head pocket, and remove operating panel to interior. Remove threshold, remove screws from exterior angles holding fixed panel, remove cover and screws from interior jamb brackets, raise fixed panel into head pocket, and remove fixed panel to exterior. Store panels upside down to avoid wheel or wheel housing damage.
- **To Reglaze Panel:** Remove the four interior aluminum glazing beads. Carefully remove the glass from the exterior glazing tape. Replace glazing tape and reverse procedure to reglaze glass.
- **To Adjust Panel Rolling:** Locate screws in concealed holes on the interior face of the operating panel and raise/lower wheels by turning screw.

Maintenance

Your new TRACO door will last for many years with a minimum of maintenance and routine care when this schedule is followed:

- **Every Three Months:** Vacuum the door frame sill to remove debris, dirt or foreign matter which may have accumulated and clogged the weep (water drainage) slots. Inspect for broken or missing parts and weatherstripping.
- **Every Six Months:** Clean the door frame, sill and jambs to remove any buildup, dirt sludge or grime which may interfere with the roller system.
- **Once Per Year:** Lubricate the rollers and locking mechanisms with silicone spray or lubricant to ease operation and reduce excessive friction. Inspect all working components for excessive wear or breakage.

Contact your nearest TRACO dealer for replacement parts as required.